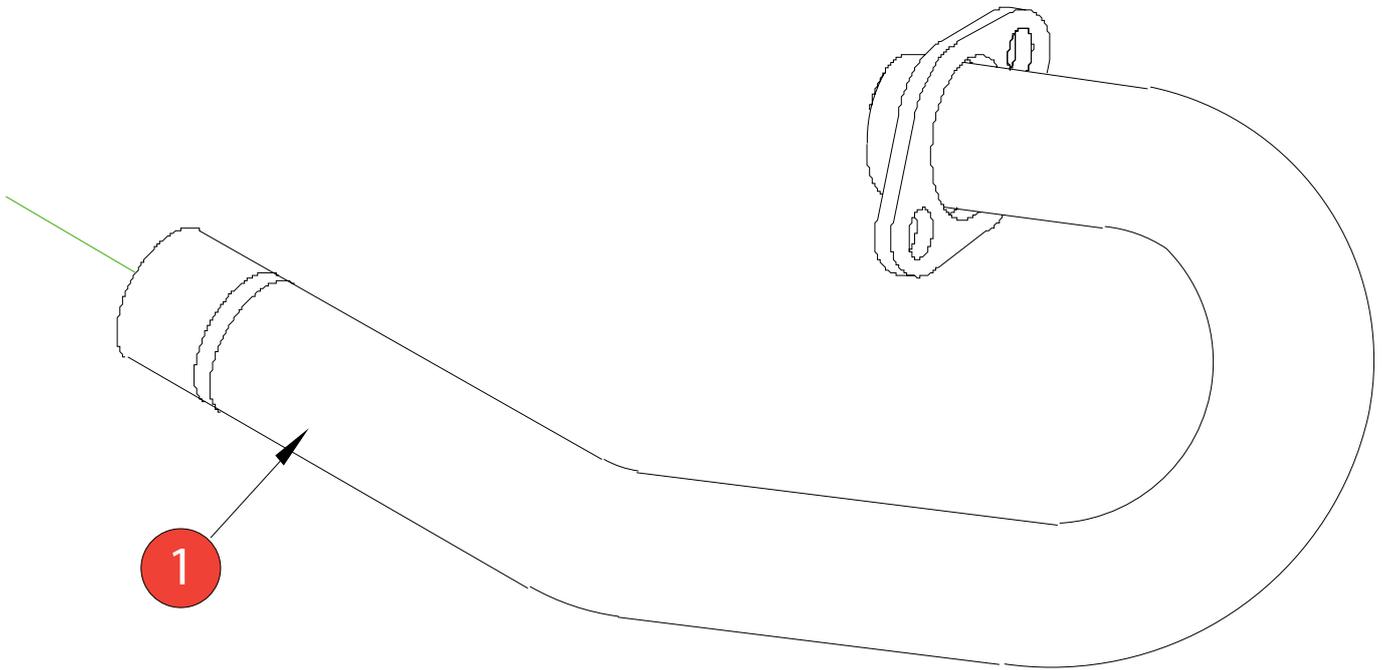


Box: PLOCK 1

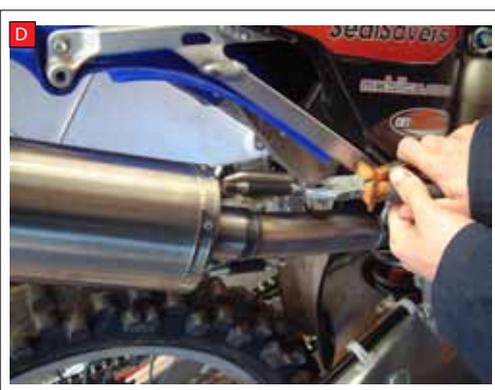
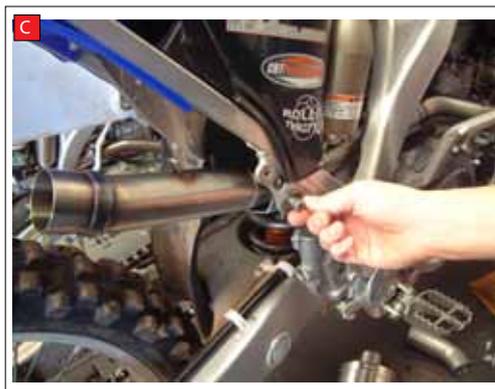
BIKE	YAMAHA YZ 250 F	PART NO.	DSYA - 70 - MA
YEAR	2006 - 2008	FIT KITS	N/A
NOTES	Where not supplied use original fittings	FEATURES	N/A



1 Front Pipe CP 481

E-MARK ROUND	
E-MARK OVAL	
ISSUE NO.	0
DATE	14/10/08
AUTHORISED	S.Northrop
CHECKED	

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



A) Remove side panel and remove the O.E silencer and connecting pipe, taking care not to lose any of the original fittings.

B) Attach Scorpion front pipe only fastening nuts up finger tight. (leave 'O' ring in exhaust port)

C) Slip on the connecting pipe and finger tighten the M8 bolt into frame.

D) Slip on the Scorpion silencer and pull springs with pliers to fit into spring hoops.

Fitting instructions follow on next page .



Box: PLOCK 1

BIKE	YAMAHA YZ 250 F	PART NO.	DSYA - 70 - MA
YEAR	2006 - 2008	FIT KITS	N/A
NOTES	Where not supplied use original fittings	FEATURES	N/A

CONTINUED FROM OVERLEAF:



E) Fit the silencer bracket around Scorpion silencer and bolt to frame. Then fasten up can strap with retaining bolt.

F) Ensure all components are fitted correctly, then tighten up all the loose nuts and bolts. When happy everything is tight you can now replace your side panels and attach Scorpion badge to silencer.

When the 6 steps above have been completed double check all nuts and bolts are tight and that all original functions are not impaired. When satisfied fitment is correct take your bike out for a short run to ensure system is sealed correctly and there are no gas leaks. After a short run, allow time for the exhaust and bike to cool, then check all the nuts and bolts are tight.